

**CE 329, Fall 2015**  
**Assignment 30**

**Problem Statement**

Pure butanol is to be fed into a semi-batch reactor containing pure ethyl acetate to produce butyl acetate and ethanol. The reaction is elementary and reversible. The reaction is carried out isothermally at 300K. At this temperature the equilibrium constant is 1.08 and the rate coefficient is  $9.0 \times 10^{-5} \text{ dm}^3 \text{ mol}^{-1} \text{ s}^{-1}$ . Initially there are 200  $\text{dm}^3$  of ethyl acetate in the vat and butanol is fed at a rate of  $0.05 \text{ dm}^3 \text{ s}^{-1}$ . The pure concentrations of butanol and ethyl acetate are  $10.93 \text{ mol dm}^{-3}$  and  $7.72 \text{ mol dm}^{-3}$ , respectively. Plot the moles of each species in the reactor versus time.